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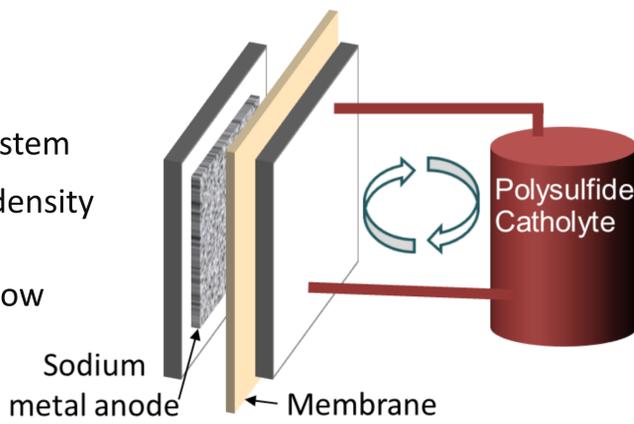
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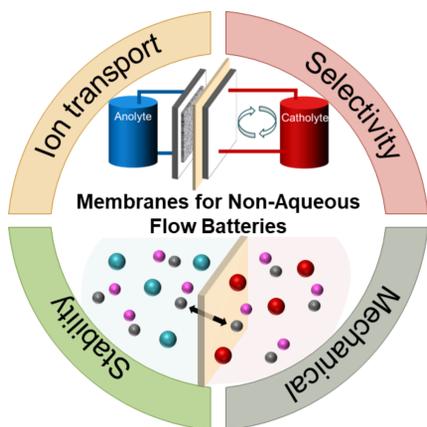
Introduction

Redox flow battery:
Na/Polysulfide Hybrid system

- High specific energy density
- Non-aqueous – high electrochemical window



- Low-cost high-performance membranes are still a major bottleneck in increasing TRL of non-aqueous RFBs

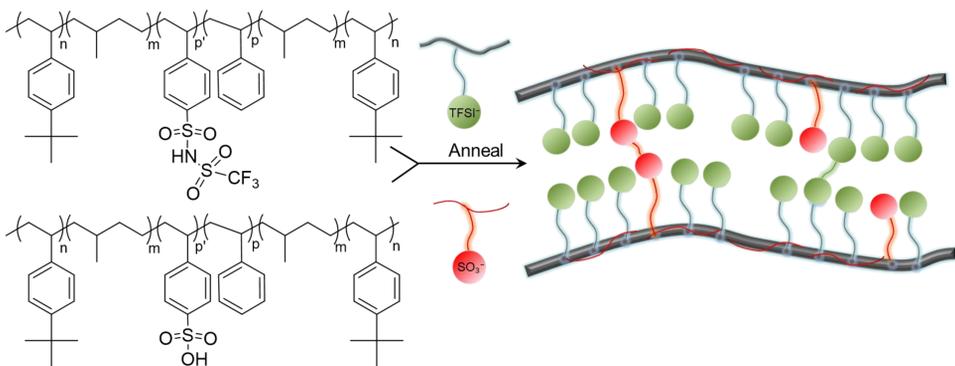


- ✓ Thin (low resistance)
- ✓ Low electrolyte uptake
- ✓ Mechanically robust
- ✓ High selectivity
- ✓ High ionic conductivity
- ✓ Excellent chemical and electrochemical stability

Our goal is to develop low-cost hydrocarbon-based membranes with improved selectivity, stability and Na⁺ conductivity. Additionally, we aim to gain a greater understanding of the factors that influence crossover, uptake, and stability in non-aqueous systems.

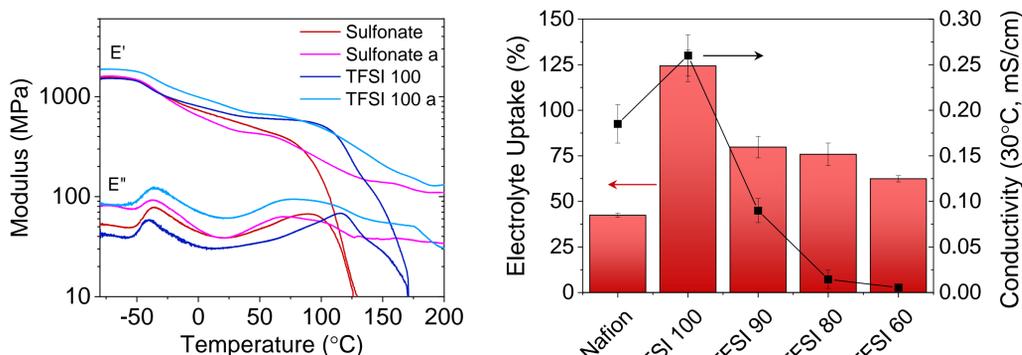
Nexar Pentablock Copolymer

Method



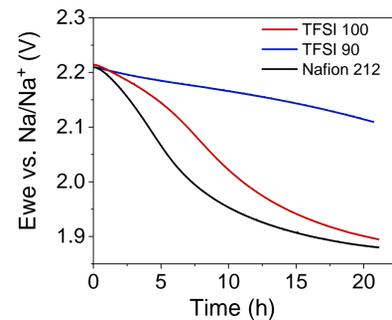
- Sulfonate polymer is brittle with very low uptake
- TFSI polymer has too high electrolyte uptake
- Create blend of the two polymers to optimize membrane properties
- Anneal to induce crosslinking to further reduce uptake

Thermal Properties and Conductivity

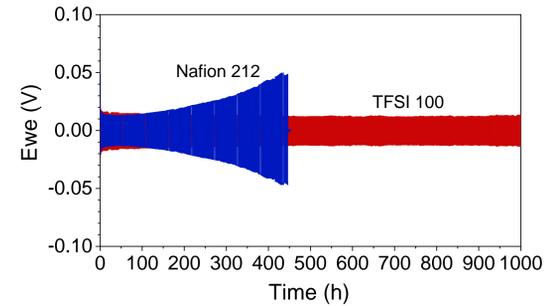


- DMA provides confirmation that annealing induced physical crosslinking
- Addition of sulfonate polymer to the TFSI version decreases uptake but also significantly reduces conductivity

Na-polysulfide full cell

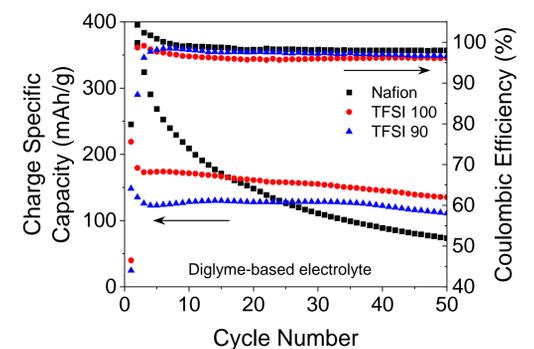
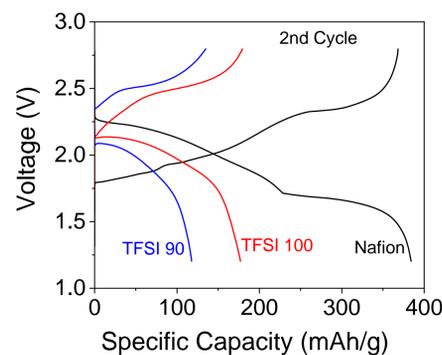


Na symmetric cell



Nexar hydrocarbon membranes

- Better selectivity for polysulfides compared to Nafion
- Improved electrochemical stability against Na metal



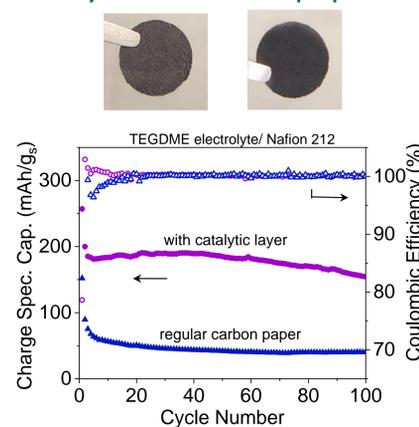
Nexar hydrocarbon membranes

- Exhibit lower initial capacity than Nafion but significantly improved cycling stability
- The severe capacity decay is partly due to the absence of lower order polysulfides which can precipitate on Na metal

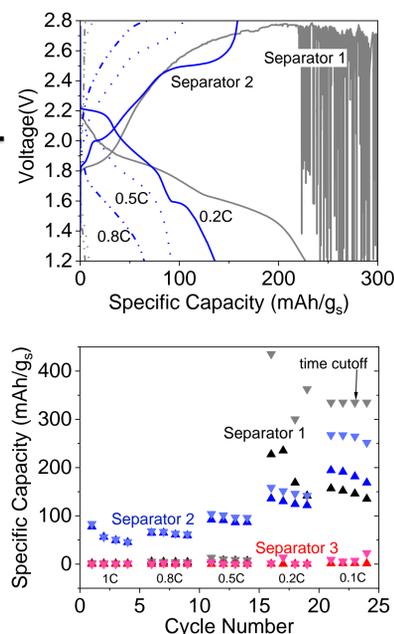
Conclusions/On-going Work

- TFSI moiety greatly enhances Na⁺ conductivity, while sulfonate moiety appears to inhibit conductivity in Nexar-based membranes
- Membrane and solvent selection greatly influences long-term cycling stability

Addition of catalytic layer on carbon paper



Screening of porous support layer



- Utilize commercially available, low-cost base polymers and supports
- Further develop composite/layered cell for improved capacity



Collaborators: Prof. David Mitlin (UT Austin) and Prof. Nian Liu (GIT)

References

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2. M. L. Lehmann, et al. "Unraveling Ion Transport of Trifluoromethanesulfonamide Pentablock Copolymer Membranes in Non-Aqueous Electrolytes" Macromolecules. 2022
3. (Invited) Lehmann, Self, Saito, and Yang "Composite Membrane for Sodium Polysulfide Hybrid Redox Flow Batteries" Membranes, 2023
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Acknowledgements

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